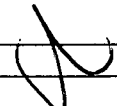
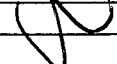


Date: Friday, 6/29/2007 7:44:49 AM
 User: Jason Murdoch

Process Sheet

| | |
|--|------------------------------------|
| Customer : CC-DAR01 Dart Aerospace Ltd. | Drawing Name : D206-642-512 |
| Job Number : 33252 | |
| Estimate Number : 10804 | |
| P.O. Number : N/A | Part Number : D206642512 |
| This Issue : 6/29/2007 S.O. No. : N/A | Drawing Number : R616 |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : 6/29/2007 Type : LANDING GEAR | Drawing Revision : N/A |
| Previous Run : 00015 | Material : N/A |
| Written By :  | Due Date : 7/6/2007 |
| Checked & Approved By :  | Qty: 1 Um: Each |
| Comment : | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|-----|------------------------------|
| 1.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



07-06-29 (1)



Comment: INSPECT WORK TO CURRENT STEP

| | | |
|-----|------------|-------------------|
| 2.0 | D206642512 | Float Skidtube RH |
|-----|------------|-------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Float Skidtube RH
 Original batch B32883 @ CHG003. R616

| | | |
|-----|-----------------|----------------------------|
| 3.0 | HAND FINISHING1 | HAND FINISHING RESOURCE #1 |
|-----|-----------------|----------------------------|



Comment: HAND FINISHING RESOURCE #1

- 1- Remove all weraplates and hardware.
- 2- Wash entire tube to remove any LPS using Wash'n'wipe 4105.
- 3- Sand the paint smooth in the 2 affected areas. Scuff the entire surface of the tube with a red scotch brite pad. (ENSURE NO LPS ON THE SURFACE WHEN SCUFFING)

07/07/03 (1)

| | | |
|-----|-----|------------------------------|
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

07/07/03 (1)

| | | |
|-----|-----------------|----------------------------|
| 5.0 | HAND FINISHING1 | HAND FINISHING RESOURCE #1 |
|-----|-----------------|----------------------------|



Comment: HAND FINISHING RESOURCE #1

- 1- Powdercoat the tube white per QSI005 4.3.5.1

07/07/03

(PH) → for a/c parts installed

Gasket

D3536-15 → B31994
D3536-23 → B32413
D3536-35 → B31996
D3536-39 → B32414

FL 07/02/03 ①

Wearpad

D3537-3 → B32789

#

AN960C10L → m103238 (x54) m104885 (x26)

FL 07/01/03 ①

~~D3538-1~~

AN960C5A → m18918

AN960C416 → m100993

FL 07/07/03 ①

D2646 → B31335

SikaFlex-291 → m104732

Date → 07/10

FL 07/07/03 ①

CP5-3 → m104161

SikaFlex → m104732

Date → 07/10

Date: Friday, 6/29/2007 7:44:49 AM
User: Jason Murdoch

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D206-642-512

Job Number: 33252

Part Number: D206642512

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FL 07/07/03 (1)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Pick the following:

FL 07/07/03 (1)

8.0

D35371

WEARPAD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
WEARPAD Qty 9 B 32539

9.0

AN3C4A

BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
BOLT Qty 80 M ~~103255~~ ~~104825~~

M104625

FL 07/07/03 (1)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/07/04

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

New labels required.

re-identify the paperwork with new B#

re-package per PPP D206-642-541 @ CHG003

NVC

FL 07/07/04 (1)

12.0

QC21

FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION W/O RELEASE

FL 07/07/04 (1)

Job Completion:



FL 07/07/04